SUPPLIES & EQUIPMENT CLASSIFICATION				
	LET	ALTERATION	DATE	BY
	B	TRACED	6-24-38	[illegible]
C.A. 8063	C	28F3095 REPLACED BY 28F4079 FOR #1241(29) TO #1243(31)	8-2-38	[illegible]
	D	PBY-5 PARTS -2-3 & -7	[illegible]	[illegible]
E.O. 85966	E	MAT'L NOTE FOR -3 WAS #1/2 FLECD 1/2 x 1/2 x 1/16 EXTR. ANGLE-24S 2 IN. LONG ALCO DIE #78P, SPEC. 46A9-T FINISH: Z-P 20R69		
		REF. WT CHG.	4-29-41	[illegible]

#157 ROPE SNAP

28F2127-4

SERVE WITH HEAVY LINEN THREAD

(7) SUB-ASSEM.

28F2260-8

28F2260-9

C — C

13

CUT 11/16 DIA. HOLES IN 28F2127-2 & -3 TO CLEAR WELD ON FITTINGS 28F2260-8 & -9 AND 28F2259-8 & -9

2

3/8

.061 AL. ALLOY SHEET 24S SPEC. 47A10 COND "A" H.T. SR53 COND "T" FINISH Z-P

TYPICAL SECTION OF (2) SAME AS 28F2127-2 & -3

28F2127-2

28F2127-3

28F2259-8

28F2259-9

CUT 3/8 DIA. HOLE IN -6 FLANGE

B — B

12

SUB-ASSEM SEE SECTION B-B (4)

A — A

(2) 5-REQ'D

(3)

MAT'L FOR -3 MAY BE:
1. 1/2 A10T X 2, FINISH Z-P, OR
2. K78P X 2, 24ST AL.ALLOY EXTR., SPEC. 46A9-(T), FINISH Z-R

(E)

AN442-D4

28F2127-8 REF.

SECTION A-A
SCALE 12"=1'-0"

2BF2127-8

11 1/4 (REF.)

1 1/2

22 3/8

31 1/2

11 3/4

52 1/4

INSULATE FITTING WITH FABRIC & MARINE GLUE

12 (REF.)

12

12

1 1/2

3/8

28F2127-8

NOTE:- BEFORE SPRING 28F2261 IS RIVETED TO LADDER THE CLEARANCE BETWEEN HOOK & SPRING (WHEN SPRING IS IN OPEN POSITION) SHOULD BE SUFFICIENT TO PERMIT FREE PASSAGE OF 28F1178 EYE BOLT.

AN442-D4

28F2261

INSULATE SPRING WITH FABRIC AND MACHINE GLUE

AN425-D4 FLUSH HEAD TO BE ON OUTSIDE

INSULATE FITTING WITH FABRIC & MARINE GLUE

AN442-D4

28F2127-13

VIEW C-C
SCALE 12"=1'-0"

(5) 12 3/4 WIDE

COTTON THREAD SPEC: V-T-276

AN516-D6-6
Q.TIDERS
AC365-D632
18 PLACES
SPACE APPROX. 3 7/8 APART

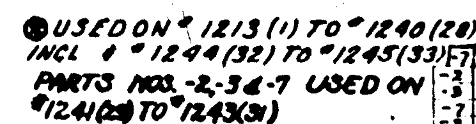
(6) 2 REQ.

MATERIAL -
(5) KHAKI DUCK
(6) SPEC: 24D4

SECTION B-B
SCALE 12"=1'-0"

BLUEPRINT CHECKER

* MFG BY NORTH & JUDD MFG CO.
NEW BRITAIN, CONN.


(E) USED ON #1213 (1) TO #1240 (28)
INCL & #1244 (32) TO #1245 (33)
PARTS NOS. -2, -3 & -7 USED ON #1241 (29) TO #1243 (31)

PART NO.	REQ.
Q7102A6	20
*#157 Rope Snap	1
28F2127-4	1
PARTS USED ON SUB-ASSEM. -7	
-6	2
28F3095-5	1
PARTS USED ON SUB-ASSEM. -4	
-9	1
28F2260-8	1
-9	1
28F2259-8	1
28F2261	1
28F2127-13	1
-8	4
-3	1
28F2127-2	1
-7	1
-4	1
-3	5
28F3095-2	5

	MODEL	NEXT ASSY.	REQ.
-7	PBY-5A	28F4079	1
-2	PBY-5A		5
-3	PBY-5A		20
-7	PBY-5B		1
-3	PBY-5B		16
-8	PBY-5		4

-2-3 & -7

STD PARTS	REQ.
AN515-D6-6	[illegible]
AC365-D632	[illegible]
AN442-D4	
AN425-D4	

REQUIREMENTS PER AIRPLANE | MAT. | PARTS LIST PER ASSY

REPLACED — REPLACED BY — APPROVED — DATE

[redacted]

MATERIAL	SPEC.	HEAT TREAT	FINISH	DRAFT	CHECK
NOTED	NOTED	NOTED	28L	R.E.S.	C.M.

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

NAME: LADDER ASSEM-FURN. REAR ENTRANCE

J 28F3095

H 304